Operating instructions

EN

Air-cooling units for water-cooled welding torches

cool50-2 U40
cool50-2 U42

099-008603-EW501 | Observe additional system documents! | 27.07.2016

General instructions

⚠ WARNING

Read the operating instructions!
The operating instructions provide an introduction to the safe use of the products.

- Read and observe the operating instructions for all system components, especially the safety instructions and warning notices!
- Observe the accident prevention regulations and any regional regulations!
- The operating instructions must be kept at the site of operation.
- Safety and warning labels at the machine indicate any possible risks. Keep these labels clean and legible at all times.
- The machine has been constructed to the state of the art and any regulations and standards applicable. It may be operated, serviced and repaired by trained personnel only.

☞ ***In the event of queries on installation, commissioning, operation or special conditions at the installation site, or on usage, please contact your sales partner or our customer service department on +49 2680 181-0.***
A list of authorised sales partners can be found at www.ewm-group.com.

Liability relating to the operation of this equipment is restricted solely to the function of the equipment. No other form of liability, regardless of type, shall be accepted. This exclusion of liability shall be deemed accepted by the user on commissioning the equipment.
The manufacturer is unable to monitor whether or not these instructions or the conditions and methods are observed during installation, operation, usage and maintenance of the equipment.
An incorrectly performed installation can result in material damage and injure persons as a result. For this reason, we do not accept any responsibility or liability for losses, damages or costs arising from incorrect installation, improper operation or incorrect usage and maintenance or any actions connected to this in any way.

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2 Safety instructions

2.1 Notes on the use of these operating instructions

2.1.1 Complete documentation

☞ ***This document is part of the complete documentation and valid only in combination with the "Power source"operating instructions for the product being used!***
Read and observe the operating instructions for all system components, especially the safety instructions!

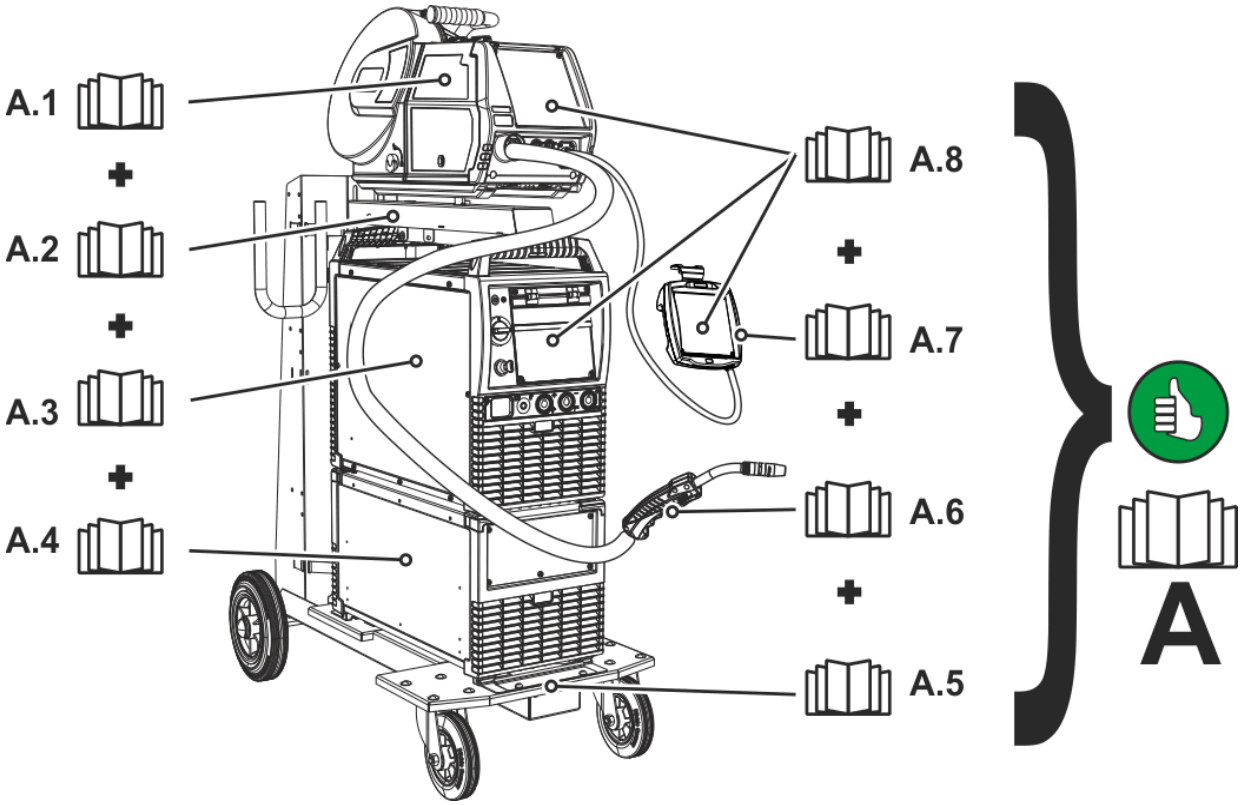
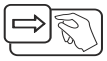
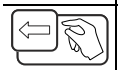
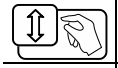


Figure 2-1

The illustration shows a general example of a welding system.

Item	Documentation
A.1	Wire feeder
A.2	Conversion instructions
A.3	Power source
A.4	Cooling unit, voltage converter, tool box etc.
A.5	Trolley
A.6	Welding torch
A.7	Remote control
A.8	Control
A	Complete documentation

2.1.2 Explanation of icons

Symbol	Description	Symbol	Description
	Indicates technical aspects which the user must observe.		Activate and release/tap/tip
	Switch off machine		Release/do not activate
	Switch on machine		Press and hold
			switch
	Wrong		Turn
	Correct		Numerical value – adjustable
	Menu entry		Signal light lights up in green
	Navigating the menu		Signal light flashes green
	Exit menu		Signal light lights up in red
	Time representation (e.g.: wait 4 s/activate)		Signal light flashes red
	Interruption in the menu display (other setting options possible)		
	Tool not required/do not use		
	Tool required/use		

2.2 Transport and installation

⚠ WARNING

Risk of injury due to improper handling of shielding gas cylinders!

Improper handling and insufficient securing of shielding gas cylinders can cause serious injuries!

- Observe the instructions from the gas manufacturer and any relevant regulations concerning the use of compressed air!
- Do not attach any element to the shielding gas cylinder valve!
- Prevent the shielding gas cylinder from heating up.

⚠ CAUTION

Risk of accidents due to supply lines!

During transport, attached supply lines (mains leads, control cables, etc.) can cause risks, e.g. by causing connected machines to tip over and injure persons!

- Disconnect all supply lines before transport!

Risk of tipping!

There is a risk of the machine tipping over and injuring persons or being damaged itself during movement and set up. Tilt resistance is guaranteed up to an angle of 10° (according to IEC 60974-1).

- Set up and transport the machine on level, solid ground.
- Secure add-on parts using suitable equipment.

☞ ***The units are designed for operation in an upright position!***
Operation in non-permissible positions can cause equipment damage.

- ***Only transport and operate in an upright position!***

☞ ***Accessory components and the power source itself can be damaged by incorrect connection!***

- ***Only insert and lock accessory components into the relevant connection socket when the machine is switched off.***
- ***Comprehensive descriptions can be found in the operating instructions for the relevant accessory components.***
- ***Accessory components are detected automatically after the power source is switched on.***

☞ ***Protective dust caps protect the connection sockets and therefore the machine against dirt and damage.***

- ***The protective dust cap must be fitted if there is no accessory component being operated on that connection.***
- ***The cap must be replaced if faulty or if lost!***

3 Intended use

⚠ WARNING

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Hazards due to improper usage!

The machine has been constructed to the state of the art and any regulations and standards applicable for use in industry and trade. It may only be used for the welding procedures indicated at the rating plate. Hazards may arise for persons, animals and material objects if the equipment is not used correctly. No liability is accepted for any damages arising from improper usage!

- The equipment must only be used in line with its designated purpose and by trained or expert personnel!
- Do not improperly modify or convert the equipment!

These cooling modules are designed solely for cooling welding torches.
We can only guarantee smooth and trouble-free operation when used in conjunction with the welding machines, welding torches, coolants and accessory components from our range.

3.1 For operation only with the following equipment

- Phoenix 355, 405, 505 Progress puls TDM
- Phoenix 405, 505 Concept puls TDM
- Taurus 355, 405, 505 Basic TDM
- Taurus 405, 505 Basic S TDM
- Taurus 405, 505 Synergic TDM
- Taurus 355, 405, 505 Synergic S TDM

3.2 Documents which also apply

3.2.1 Warranty

☞ ***For more information refer to the "Warranty registration" brochure supplied and our information regarding warranty, maintenance and testing at www.ewm-group.com!***

3.2.2 Declaration of Conformity

The labelled machine complies with the following EC directives in terms of its design and construction:

- Low Voltage Directive (LVD) 2014/35/EC
- Electromagnetic Compatibility Directive (EMC) 2014/30/EC
- Restriction of Hazardous Substance (RoHS) 2011/65/EC

In case of unauthorised changes, improper repairs, non-compliance with specified deadlines for "Arc Welding Equipment – Inspection and Testing during Operation", and/or prohibited modifications which have not been explicitly authorised by EWM, this declaration shall be voided. An original document of the specific declaration of conformity is included with every product.

3.2.3 Welding in environments with increased electrical hazards

In compliance with IEC / DIN EN 60974, VDE 0544 the machines can be used in environments with an increased electrical hazard.

3.2.4 Service documents (spare parts and circuit diagrams)

⚠ WARNING

Do not carry out any unauthorised repairs or modifications!

To avoid injury and equipment damage, the unit must only be repaired or modified by specialist, skilled persons!

The warranty becomes null and void in the event of unauthorised interference.

- Appoint only skilled persons for repair work (trained service personnel)!

Original copies of the circuit diagrams are enclosed with the unit.
Spare parts can be obtained from the relevant authorised dealer.

3.2.5 Calibration/Validation

We hereby confirm that this machine has been tested using calibrated measuring equipment, as stipulated in IEC/EN 60974, ISO/EN 17662, EN 50504, and complies with the admissible tolerances. Recommended calibration interval: 12 months

4 Machine description – quick overview

4.1 Front view

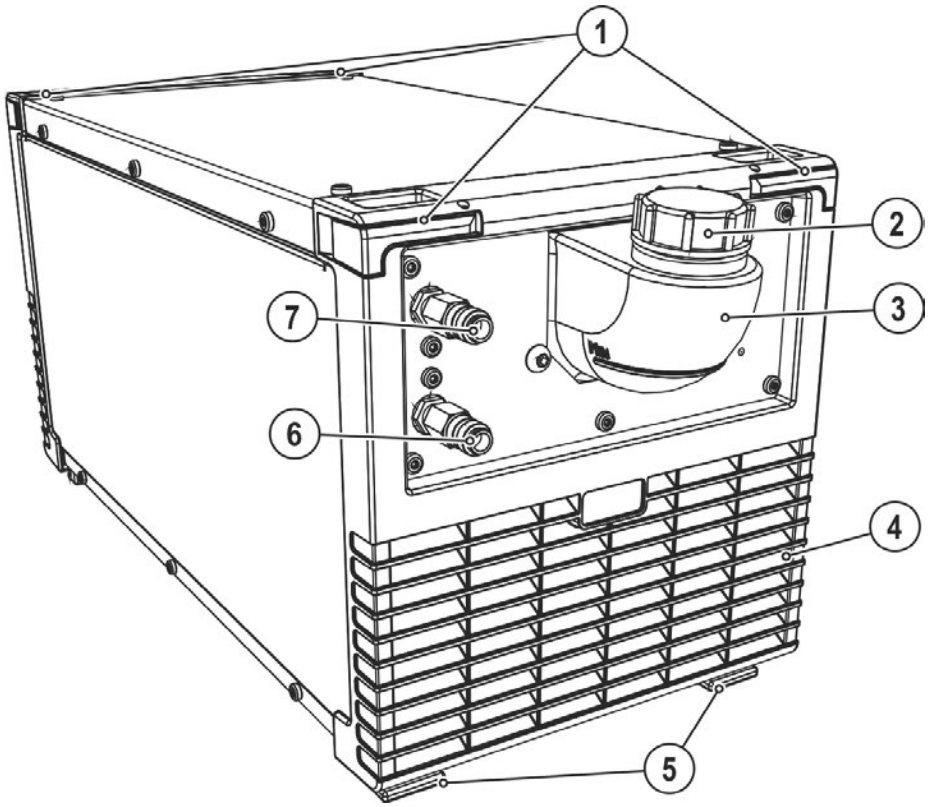


Figure 4-1

Item	Symbol	Description
1		**Screw connector** Connects cooling module and welding machine
2		**Coolant tank cap**
3		**Coolant tank**
4		**Cooling air inlet**
5		**Machine feet**
6		**Quick connect coupling, blue** Coolant supply to the welding torch
7		**Quick connect coupling, red** Coolant return from the welding torch

4.2 Rear view

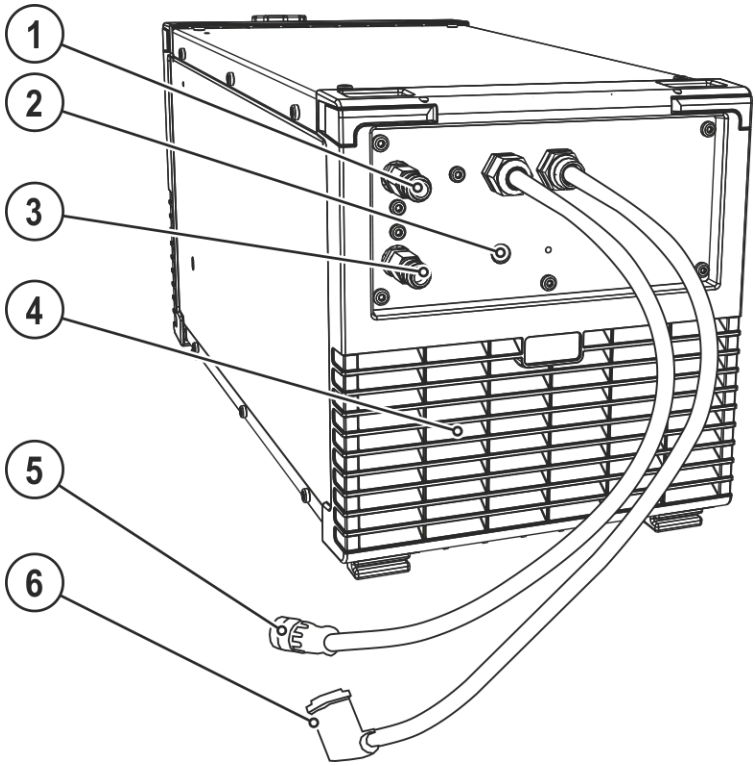
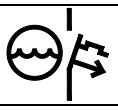
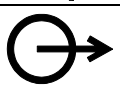


Figure 4-2

Item	Symbol	Description
1		**Quick connect coupling, red** Coolant return from the welding torch
2		**Automatic cut-out of coolant pump key button** press to reset a triggered fuse
3		**Quick connect coupling, blue** Coolant supply to the welding torch
4		**Cooling air outlet**
5		**Connector plug, 8-pole** Cooling unit control lead
6		**Connector plug, 4-pole** Cooling unit voltage supply

5 Design and function

☞ ***Observe documentation of other system components when connecting!***

5.1 General

⚠ WARNING

Risk of injury from electric shock!
Contact with live parts, e.g. welding current sockets, is potentially fatal!

- Follow safety instructions on the opening pages of the operating instructions.
- Commissioning may only be carried out by persons who have the relevant expertise of working with arc welding machines!
- Connection and welding leads (e.g. electrode holder, welding torch, workpiece lead, interfaces) may only be connected when the machine is switched off!

The cooling modules (pump and fan) are controlled solely by the welding machine.
If there is a shortage of coolant, this will be detected and displayed automatically by the welding machine (see the operating instructions for the welding unit).

- The cooling units receive their power from the relevant welding machines.
- The coolant pump is protected against overloading by an overcurrent release.
- Self-closing rapid-action closure couplings are used for the coolant connections.
- In the event of insufficient coolant pressure or coolant throughput, the welding machine is shut down to prevent damage to the welding torch.
- The cooling modules are fitted with an air-cooled heat exchanger. This means that the cooling output depends on the ambient temperature. The lower the ambient temperature and therefore the air intake temperature, the higher the cooling output.

5.2 Machine cooling

☞ ***Insufficient ventilation results in a reduction in performance and equipment damage.***

- ***Observe the ambient conditions!***
- ***Keep the cooling air inlet and outlet clear!***
- ***Observe the minimum distance of 0.5 m from obstacles!***

5.3 Installation

⚠ WARNING

Risk of accident due to improper transport of machines that may not be lifted!
Do not lift or suspend the machine! The machine can fall down and cause injuries! The handles and brackets are suitable for transport by hand only!

- The machine may not be lifted by crane or suspended!

☞ ***T he machine must not be operated in the open air and must only be set up and operated on a suitable, stable and level base!***

- ***The operator must ensure that the ground is non-slip and level, and provide sufficient lighting for the place of work.***
- ***Safe operation of the machine must be guaranteed at all times.***

5.4 Cooling module assembly/disassembly

☞ ***Assembly and disassembly is very simple and doesn't require any tools.***

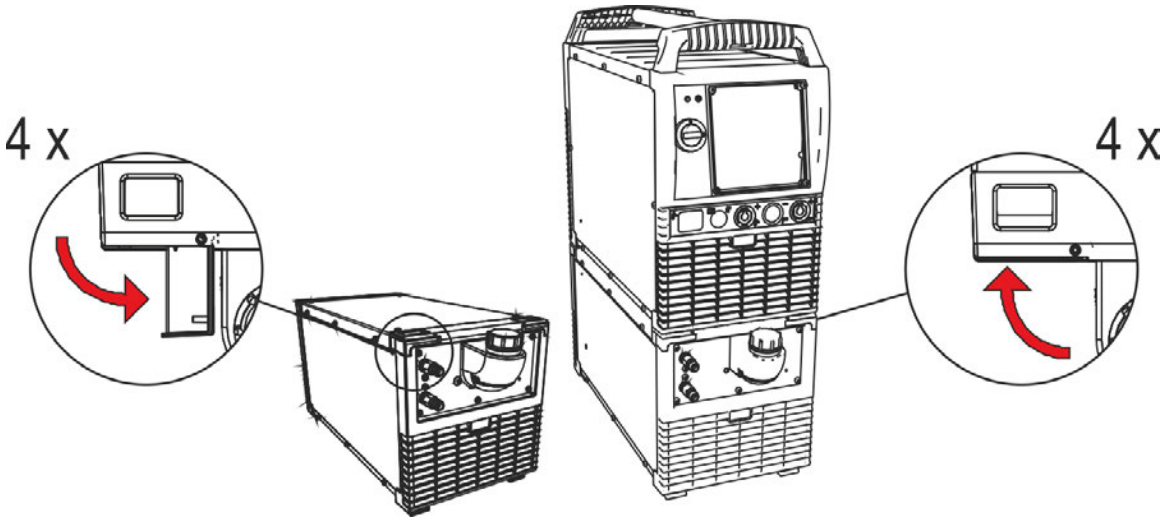


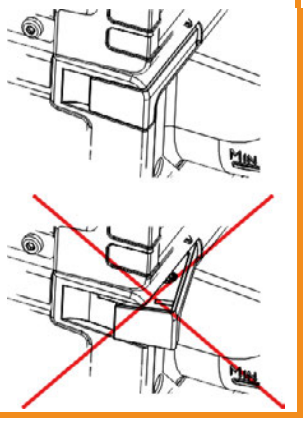
Figure 5-1

- Open out all four screw connectors on the cooling module as far as they will go.
- Position the welding machine precisely with the machine's feet in the openings of the screw connectors provided on the cooling module.
- Push all four screwed connectors back in as far as they will go.

⚠ WARNING

Risk of accidents due to screw connectors that are not locked! Attention must be paid to cleanliness and correct installation when mounting a power source with a cooling module. The cooling module could become loose if not properly mounted, thereby causing serious injuries.

- Remove dirt from the feet of the power source's unit and the screw connectors of the cooling module before mounting.
- Check that the connections are locked in place before each transport
  (push the screw connections back in as far as they will go)!



⚠ CAUTION

Risk of accidents due to supply lines!
During transport, attached supply lines (mains leads, control cables, etc.) can cause risks, e.g. by causing connected machines to tip over and injure persons!

- Disconnect all supply lines before transport!

5.5 Connecting the supply lines

☞ ***Overloading the coolant pump!***
The cooling unit must not be put into operation without a welding torch connected, as otherwise the coolant pump will be destroyed due to thermal overload (the coolant cannot circulate in the coolant circuit).

- ***Connect the coolant connections for the water cooled welding torch to the cooling module.***
- ***If air-cooled welding torches are used, the control and supply line between the cooling module and welding machine must be disconnected!***

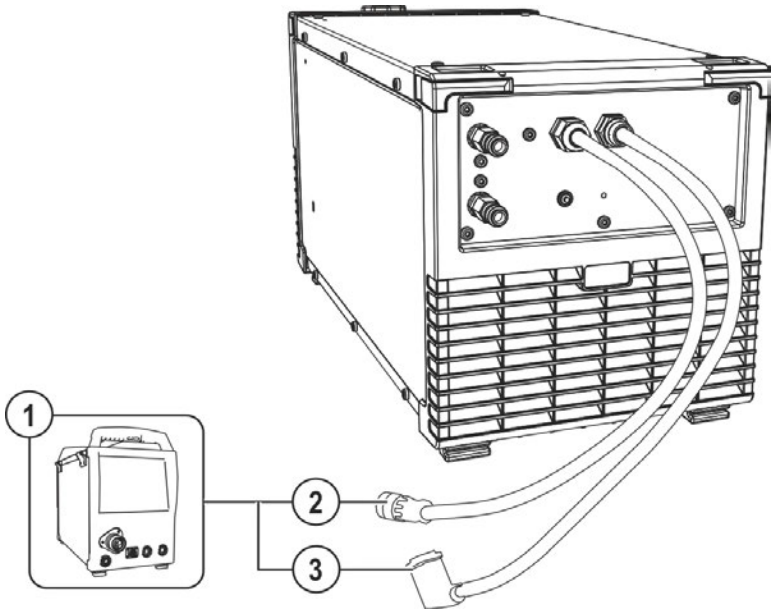


Figure 5-2

Item	Symbol	Description
1		**Power source**
2		**Connector plug, 8-pole** Cooling unit control lead
3		**Connector plug, 4-pole** Cooling unit voltage supply

Control and supply lead to the welding machine

The cooling module and welding machine are connected using two leads.

- Insert the control lead plug on the welding machine.
- Insert the power supply lead plug on the welding machine.

5.5.1 Welding torch connection

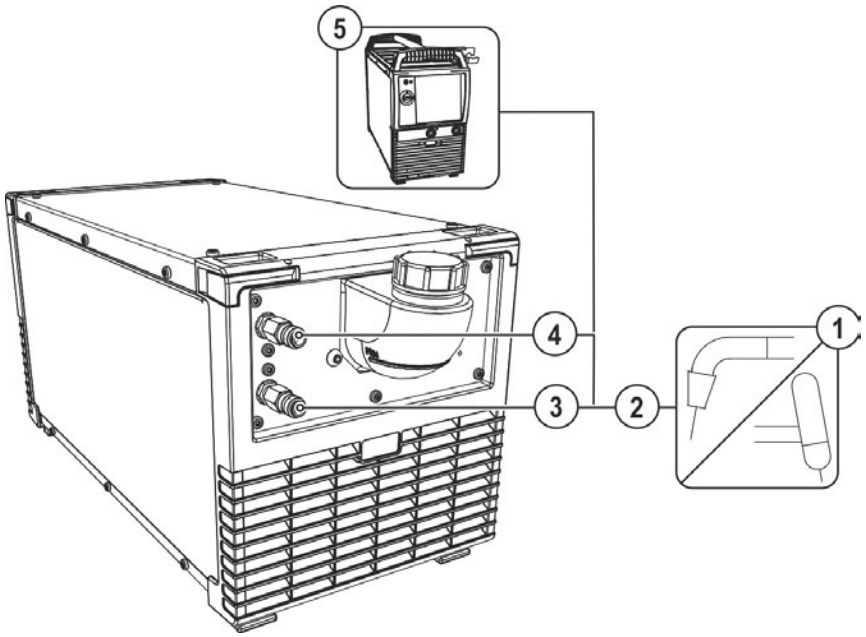


Figure 5-3

Item	Symbol	Description
1		**Welding torch**
2		**Welding torch hose package**
3		**Quick connect coupling, blue** Coolant supply to the welding torch
4		**Quick connect coupling, red** Coolant return from the welding torch
5		**Power source**

- Lock connecting nipples of the cooling water tubes into the corresponding quick connect couplings:
  Return line red to quick connect coupling, red (coolant return) and
  supply line blue to quick connect coupling, blue (coolant supply).

5.6 Connecting the wire feed unit

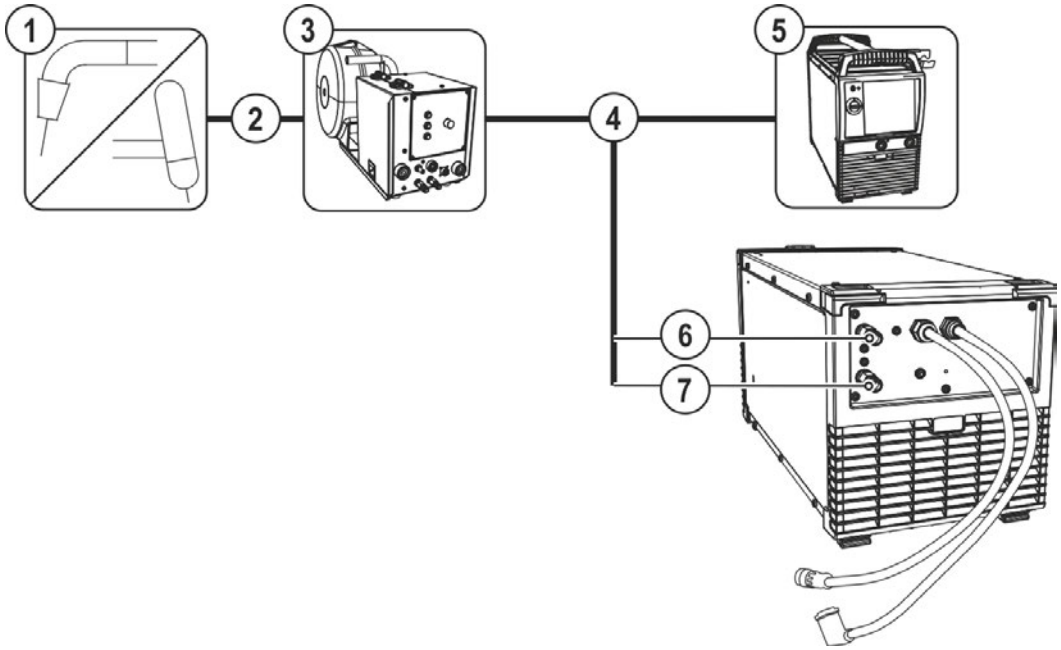
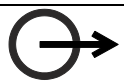


Figure 5-4

Item	Symbol	Description
1		**Welding torch**
2		**Welding torch hose package**
3		**Wire feed unit**
4		**Intermediate hose package**
5		**Power source**
6		**Quick connect coupling, red** Coolant return from the welding machine or wire feed unit
7		**Quick connect coupling, blue** Coolant supply to the welding machine or wire feed unit

- Lock connecting nipples of the cooling water tubes into the corresponding quick connect couplings:
  Return line red to quick connect coupling, red (coolant return) and
  supply line blue to quick connect coupling, blue (coolant supply).

5.7 Welding torch cooling system

☞ ***Insufficient frost protection in the welding torch coolant!***
Depending on the ambient conditions, different liquids are used for cooling the welding torch > see 5.7.1 chapter.
Coolants with frost protection (KF 37E or KF 23E) must be checked regularly to ensure that the frost protection is adequate to prevent damage to the machine or the accessory components.

- ***The coolant must be checked for adequate frost protection with the TYP 1 frost protection tester .***
- ***Replace coolant as necessary if frost protection is inadequate!***

☞ ***Coolant mixtures!***
Mixtures with other liquids or the use of unsuitable coolants result in material damage and renders the manufacturer's warranty void!

- ***Only use the coolant described in this manual (overview of coolants).***
- ***Do not mix different coolants.***
- ***When changing the coolant, the entire volume of liquid must be changed.***

☞ ***Dispose of the coolant in accordance with local regulations and the material safety data sheets (German waste code number: 70104).***
May not be disposed of in household waste.
Prevent entry into sewers.
Absorb with liquid-binding material (sand, gravel, acid-binding agents, universal binding agents, sawdust).

5.7.1 Approved coolants overview

Coolant	Temperature range
KF 23E (Standard)	-10 °C to +40 °C
KF 37E	-20 °C to +10 °C

5.7.2 Maximal hose package length

	Pump 3.5 bar	Pump 4.5 bar
Machines with or without separate wire feeder	30 m	60 m
Compact machines with additional intermediate drive (example. miniDrive)	20 m	30 m
Machines with separate wire feeder and additional intermediate drive (example: miniDrive)	20 m	60 m

Data as a rule refer to the entire hose package length
including welding torch. The pump output is shown on the type plate (parameter: Pmax).

Pump 3.5 bar: Pmax = 0.35 MPa (3.5 bar)
Pump 4.5 bar: Pmax = 0.45 MPa (4.5 bar)

5.7.3 Adding coolant

The unit is supplied ex works with a minimum level of coolant.

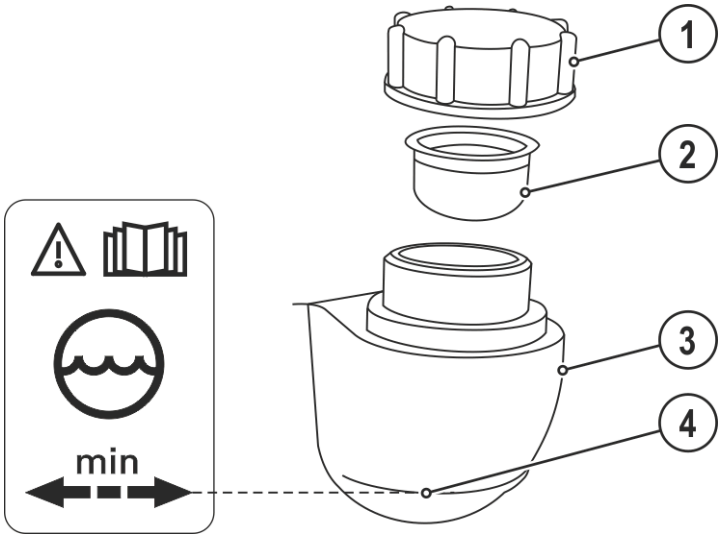


Figure 5-5

Item	Symbol	Description
1		**Coolant tank cap**
2		**Coolant filter sieve**
3		**Coolant tank**
4		**"Min" mark** Minimum coolant level

- Unscrew and remove the coolant tank sealing cover.
- Check filter sieve insert for dirt, clean if necessary and reinsert into position.
- Top up coolant to the filter sieve insert, close sealing cover again.

☞ ***After the initial filling, wait for at least one minute when the machine is switched on so that the hose package is filled with coolant completely and without bubbles.***
With frequent changes of torch and during the initial filling process, the cooling unit tank should be topped up as necessary.

☞ ***The level of coolant must never fall below the "min" mark.***

☞ ***If there is less coolant in the coolant tank than the minimum required you may need to vent the coolant circuit. In this case the welding machine will automatically shut down the coolant pump and signal an error, " > see 7 chapter".***

6 Maintenance, care and disposal

6.1 General

⚠ DANGER

Incorrect maintenance and testing!
The machine may be cleaned, repaired and tested by skilled and qualified personnel only. A qualified person is one who, due to their training, knowledge and experience, can detect any hazards and possible consequential damage when checking the machine, and can take the necessary safety measures.

- Observe the maintenance instructions *> see 6.3 chapter*!
- The machine may only be put into operation again once the testing has been successful.

Risk of injury due to electrical voltage after switching off!
Working on an open machine can lead to fatal injuries!
Capacitors are loaded with electrical voltage during operation. Voltage remains present for up to four minutes after the mains plug is removed.

1. Switch off machine.
2. Remove the mains plug.
3. Wait for at last 4 minutes until the capacitors have discharged!

⚠ WARNING

Cleaning, testing and repair!
Cleaning, testing and repairing of the welding machine may only be carried out by competent, qualified personnel. A qualified person is one who, because of his or her training, knowledge and experience, is able to recognise the dangers that can occur while testing welding power sources as well as possible subsequent damage, and who is able to implement the required safety procedures.

- In the event of failure of any one of the following tests, the machine must not be operated again until it has been repaired and a new test has been carried out.

Repair and maintenance work may only be performed by qualified authorised personnel; otherwise the right to claim under warranty is void. In all service matters, always consult the dealer who supplied the machine. Return deliveries of defective equipment subject to warranty may only be made through your dealer. When replacing parts, use only original spare parts. When ordering spare parts, please quote the machine type, serial number and item number of the machine, as well as the type designation and item number of the spare part.
Under the specified ambient conditions and normal working conditions this machine is essentially maintenance-free and requires just a minimum of care.
Contamination of the machine may impair service life and duty cycle. The cleaning intervals depend on the ambient conditions and the resulting contamination of the machine. The minimum interval is every six months.

6.2 Cleaning

- Clean the outer surfaces with a moist cloth (no aggressive cleaning agents).
- Purge the machine venting channel and cooling fins (if present) with oil- and water-free compressed air. Compressed air may overspeed and destroy the machine fans. Never direct the compressed air directly at the machine fans. Mechanically block the fans, if required.
- Check the coolant for contaminants and replace, if necessary.

6.3 Maintenance work, intervals

Repair and maintenance work may only be performed by qualified authorised personnel; otherwise the right to claim under warranty is void. In all service matters, always consult the dealer who supplied the machine. Return deliveries of defective equipment subject to warranty may only be made through your dealer. When replacing parts, use only original spare parts. When ordering spare parts, please quote the machine type, serial number and item number of the machine, as well as the type designation and item number of the spare part.

6.3.1 Daily maintenance tasks

6.3.1.1 Visual inspection

- Mains supply lead and its strain relief
- Gas cylinder securing elements
- Check hose package and power connections for exterior damage and replace or have repaired by specialist staff as necessary!
- Gas tubes and their switching equipment (solenoid valve)
- Check that all connections and wearing parts are hand-tight and tighten if necessary.
- Check correct mounting of the wire spool.
- Wheels and their securing elements
- Transport elements (strap, lifting lugs, handle)
- Other, general condition

6.3.1.2 Functional test

- Operating, message, safety and adjustment devices (Functional test)
- Welding current cables (check that they are fitted correctly and secured)
- Gas tubes and their switching equipment (solenoid valve)
- Gas cylinder securing elements
- Check correct mounting of the wire spool.
- Check that all screw and plug connections and replaceable parts are secured correctly, tighten if necessary.
- Remove any spatter.
- Clean the wire feed rollers on a regular basis (depending on the degree of soiling).

6.3.2 Monthly maintenance tasks

6.3.2.1 Visual inspection

- Casing damage (front, rear and side walls)
- Wheels and their securing elements
- Transport elements (strap, lifting lugs, handle)
- Check coolant tubes and their connections for impurities

6.3.2.2 Functional test

- Selector switches, command devices, emergency stop devices, voltage reducing devices, message and control lamps
- Check that the wire guide elements (inlet nipple, wire guide tube) are fitted securely.
- Check coolant tubes and their connections for impurities
- Check and clean the welding torch. Deposits in the torch can cause short circuits and have a negative impact on the welding result, ultimately causing damage to the torch.

6.3.3 Annual test (inspection and testing during operation)

☞ ***The welding machine may only be tested by competent, capable personsl. A capable person is one who, because of his training, knowledge and experience, is able to recognise the dangers that can occur while testing welding power sources as well as possible subsequent damage and who is able to implement the required safety procedures.***

☞ ***For more information refer to the "Warranty registration" brochure supplied and our information regarding warranty, maintenance and testing at www.ewm-group.com!***

A periodic test according to IEC 60974-4 "Periodic inspection and test" has to be carried out. In addition to the regulations on testing given here, the relevant local laws and regulations must also be observed.

6.4 Disposing of equipment

☞ ***Proper disposal!***
The machine contains valuable raw materials, which should be recycled, and electronic components, which must be disposed of.

- ***Do not dispose of in household waste!***
- ***Observe the local regulations regarding disposal!***

6.4.1 Manufacturer's declaration to the end user

- According to European provisions (guideline 2012/19/EU of the European Parliament and the Council of Juli, 4th 2021), used electric and electronic equipment may no longer be placed in unsorted municipal waste. It must be collected separately. The symbol depicting a waste container on wheels indicates that the equipment must be collected separately.
  This machine is to be placed for disposal or recycling in the waste separation systems provided for this purpose.
- According to German law (law governing the distribution, taking back and environmentally correct disposal of electric and electronic equipment (ElektroG) from 16.03.2005), used machines are to be placed in a collection system separate from unsorted municipal waste. The public waste management utilities (communities) have created collection points at which used equipment from private households can be disposed of free of charge.
- Information about giving back used equipment or about collections can be obtained from the respective municipal administration office.
- EWM participates in an approved waste disposal and recycling system and is registered in the Used Electrical Equipment Register (EAR) under number WEEE DE 57686922.
- In addition to this, returns are also possible throughout Europe via EWM sales partners.

6.5 Meeting the requirements of RoHS

We, EWM AG Mündersbach, hereby confirm that all products supplied by us which are affected by the RoHS Directive, meet the requirements of the RoHS (Directive 2011/65/EU).

7 Rectifying faults

All products are subject to rigorous production checks and final checks. If, despite this, something fails to work at any time, please check the product using the following flowchart. If none of the fault rectification procedures described leads to the correct functioning of the product, please inform your authorised dealer.

7.1 Checklist for rectifying faults

☞ ***The correct machine equipment for the material and process gas in use is a fundamental requirement for perfect operation!***

☞ ***Please observe the welding machine operating instructions.***

Legend	Symbol	Description
	🗲	Fault/Cause
	🛠	Remedy

Coolant error/no coolant flowing

🗲 Insufficient coolant flow
- 🛠 Check coolant level and refill if necessary
- 🛠 Eliminate kinks in conduit system (hose packages)
- 🛠 Extend and lay out the torch hose package
- 🛠 Reset automatic cutout of the coolant pump by activating

🗲 Air in the coolant circuit
- 🛠 Vent coolant circuit > *see 7.2 chapter*

🗲 Coolant pump blocked
- 🛠 Fixing the pump shaft > *see 7.3 chapter*

Functional errors

🗲 Connection problems
- 🛠 Make control lead connections and check that they are fitted correctly.

7.2 Vent coolant circuit

☞ *To vent the cooling system always use the blue coolant connection, which is located as deep as possible inside the system (close to the coolant tank)!*

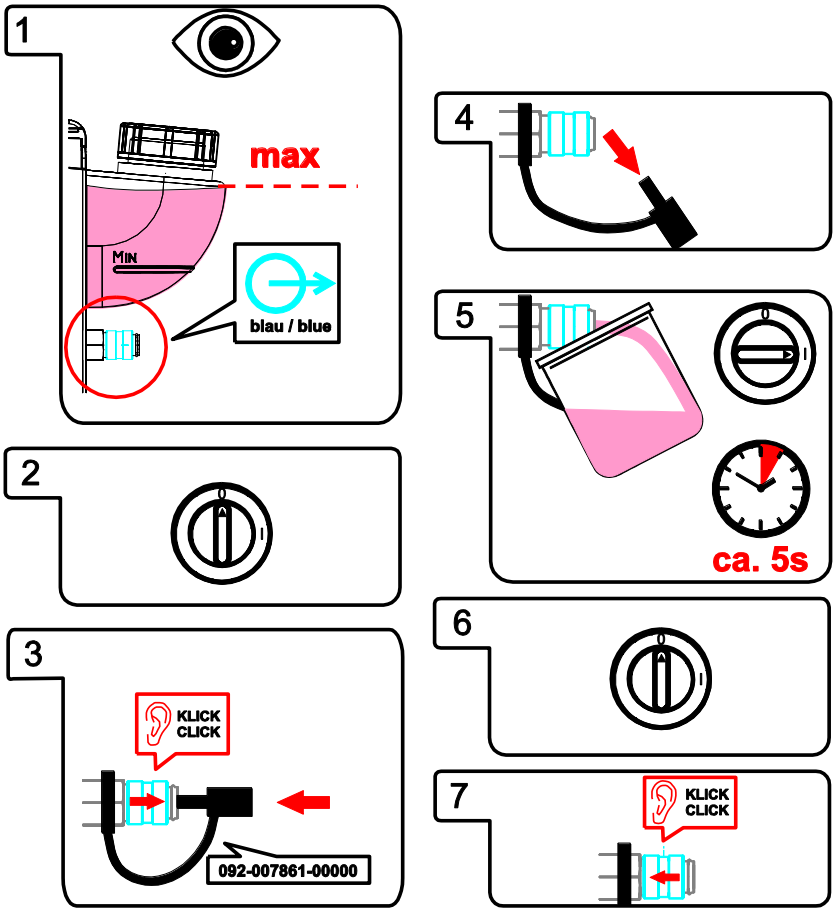


Figure 7-1

7.3 Fixing the pump shaft (coolant circuit)

⚠ WARNING

Do not carry out any unauthorised repairs or modifications!
To avoid injury and equipment damage, the unit must only be repaired or modified by specialist, skilled persons!
The warranty becomes null and void in the event of unauthorised interference.

- Appoint only skilled persons for repair work (trained service personnel)!

Risk of injury from electrical voltage!
Voltages can cause potentially fatal electric shocks and burns on contact. Even low voltages can cause a shock and lead to accidents.

- Never touch live components such as welding current sockets or stick, tungsten or wire electrodes!
- Always place torches and electrode holders on an insulated surface!
- Wear the full personal protective equipment (depending on the application)!
- The machine may only be opened by qualified personnel!

Continuing non-use and impurities in the coolant may result in the the coolant pump not being in proper working order.

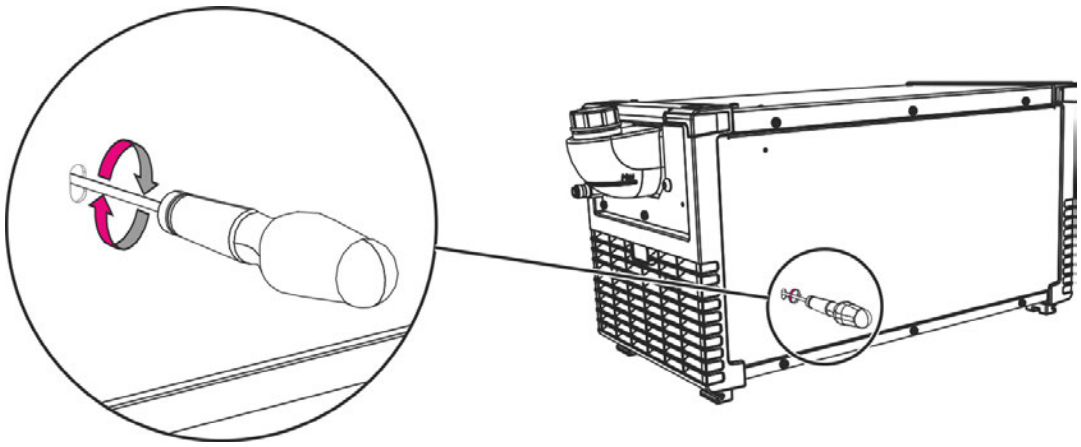


Figure 7-2

- Switch off machine at the main switch.
- Insert a plain slot screwdriver with a maximum tip width of 6.5 mm through the maintenance opening and place in the centre of the pump shaft. Turn the screwdriver clockwise until the pump shaft can be easily rotated again.
- Remove screwdriver.
- Switch on the power source at the main switch.

8 Technical data

☞ ***Technical data limit values***
The limit values determination from technical data is calculated taking account of the combined system as a whole (cooling unit and welding machine).

8.1 cool50-2 U40

Supply voltage (from the welding machine)	400 V
Mains frequency	50/60 Hz
Cooling output	1000 W (1 l/min)
Max. flow rate	5 l/min
Max. coolant outlet pressure	3.5 bar
Max. tank capacity	Approx. 4 l
Coolant	(See "Design and functions > coolant" chapter.)
Dimensions L/W/H in mm	610 x 300 x 330
Cooling mode/protection classification	F/IP 23
Weight (without coolant)	20,5 kg
EMC class	A
Constructed to standards	IEC 60974-1, -2, -10 S / CE

8.2 cool50-2 U42

Supply voltage (from the welding machine)	400 V
Mains frequency	50/60 Hz
Cooling capacity	1000 W (1 l/min.)
Max. flow rate	20 l/min
Max. coolant outlet pressure	4.5 bar
Max. tank capacity	Approx. 4 l/min
Coolant	(See "Design and functions > coolant" chapter.)
Dimensions L/W/H in mm	610 x 300 x 330
Cooling mode/protection classification	F/IP 23
Weight (without coolant)	23 kg
EMC class	A
Constructed to standard	IEC 60974-1, -2, -10 S/CE

9 Accessories

9.1 General accessories

Type	Designation	Item no.
TYP 1	Frost protection tester	094-014499-00000
KF 23E-10	Coolant (-10 °C), 9.3 l	094-000530-00000
KF 23E-200	Coolant (-10 °C), 200 litres	094-000530-00001
KF 37E-10	Coolant (-20 °C), 9.3 l	094-006256-00000
KF 37E-200	Coolant (-20 °C), 200 l	094-006256-00001

10 Appendix A

10.1 Overview of EWM branches

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